

# Absolute pressure gauge

## Stainless steel version, with diaphragm element

### Models 532.51 to 532.54, class 0.6 ... 2.5

WIKA data sheet PM 05.02



for further approvals  
see page 4

#### Applications

- Pressure measurement independent of fluctuations in the atmospheric pressure
- For gaseous, liquid and aggressive media, also in aggressive ambience
- Monitoring of vacuum pumps
- Control of vacuum packing machines
- Monitoring of condensation pressures and determination of the vapour pressure of liquids

#### Special features

- High overpressure safety
- Long service life due to metallic media chamber sealing
- Media chamber protected against unauthorised intervention DT-GM 86 08 176
- Gauges compatible with switch contacts
- Scale ranges from 0 ... 25 mbar absolute pressure



Absolute pressure gauge, model 532.51

#### Description

##### Nominal size in mm

100, 160

##### Accuracy class

Model 532.51 NS 160: 0.6  
Model 532.52: 1.0  
Model 532.53: 1.6  
Model 532.54: 2.5

The measuring accuracy is ensured for fluctuations in atmospheric pressure between 955 and 1,065 mbar (min. and max. of atmospheric pressure).

##### Scale ranges

0 ... 25 mbar to 0 ... 25 bar absolute pressure

##### Pressure limitation

Steady: Full scale value  
Fluctuating: 0.9 x full scale value

##### Overpressure safety

Minimum 1 bar absolute pressure (atmospheric pressure), in addition 10 x full scale value, max. 25 bar absolute pressure

##### Permissible temperature

Ambient: -20 ... +60 °C  
Medium: +100 °C maximum

##### Temperature effect

When the temperature of the measuring system deviates from the reference temperature (+20 °C):  
max. ±0.8 %/10 K of full scale value

##### Ingress protection

IP 54 per EN 60529 / IEC 60529

## Standard version

### Process connection (wetted)

Stainless steel 1.4571, lower mount (LM)  
G ½ B (male), 22 mm flats

### Pressure element (wetted)

≤ 0.25 bar: Stainless steel 1.4571  
> 0.25 bar: NiCr-alloy (Inconel)

### Measuring chamber (wetted)

Stainless steel 1.4571

### Movement

Stainless steel

### Dial

Aluminium, white, black lettering

### Pointer

Adjustable pointer, aluminium, black

### Case

Stainless steel, with blow-out device  
Gauges with liquid filling with compensating valve to vent case

### Window

Laminated safety glass

### Bezel ring

Cam ring (bayonet type), stainless steel

### Mounting by means of:

- Rigid measuring lines
- Mounting bracket for wall or pipe mounting (option)
- Panel or surface mounting flange (option)

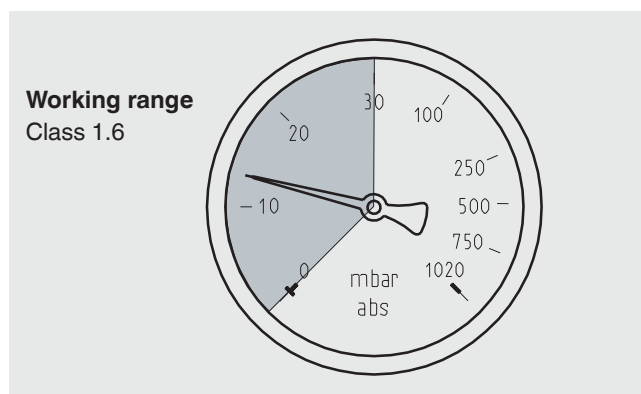
## Options

- Other process connection
- Sealings (model 910.17, see data sheet AC 09.08)
- Liquid filling (models 533.52, 533.53, 533.54)
- Safety version (models 532.3x, 533.32, 533.33, 533.34)
- Overpressure safety > 10 x full scale value
- Wetted parts from Monel (models 56x.3x, 56x.5x, application test required)
- Medium temperature stability > 100 °C
- Permissible ambient temperature -40 ... +60 °C (silicone oil filling, application test required)
- Open connecting flanges DN 15/50 PN 16/40 (wetted)
- Small flange for vacuum applications DN 10/32 DIN 28403 (wetted)
- Panel or surface mounting flange (consider measuring cell!)
- Mounting bracket for wall or pipe mounting (data sheet AC 09.07)
- Pressure gauge with switch contacts, see data sheet PV 25.02
- Pressure gauge with electrical output signal, see model APGT43, data sheet PV 15.02

## Special versions

### Model 532.53 with expanded lower scale range

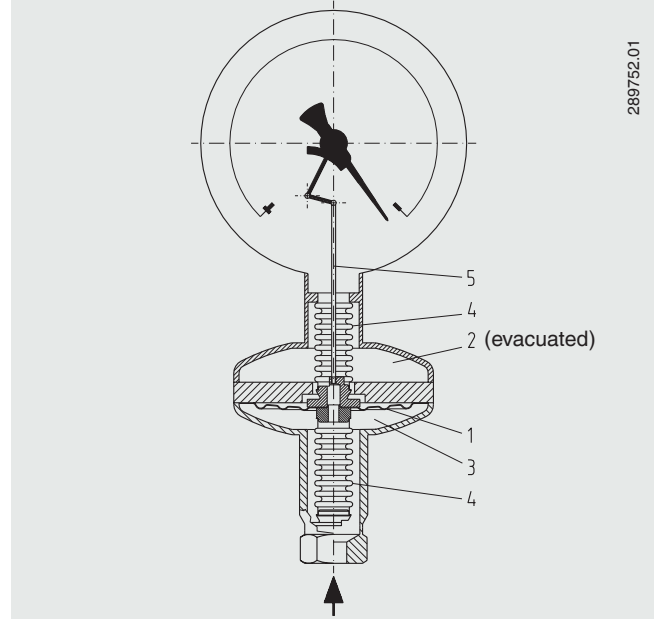
Scale range 0 ... 1,020 mbar absolute pressure, working range 0 ... 30 mbar in class 1.6 expanded to approx. 130 °



## Design and operating principle

- The diaphragm (1) separates the media chamber (3) and the reference pressure chamber (2) with absolute pressure zero
- Pressure differential between media chamber (3) and reference pressure chamber (2) will deflect the diaphragm (1)
- In case of an overpressure overload the pressure element will be protected by a contoured metal bolster
- The deflection is transferred from the pressure chambers through bellows or corrugated tubes (4), transmitted to the movement via the link (5) and indicated

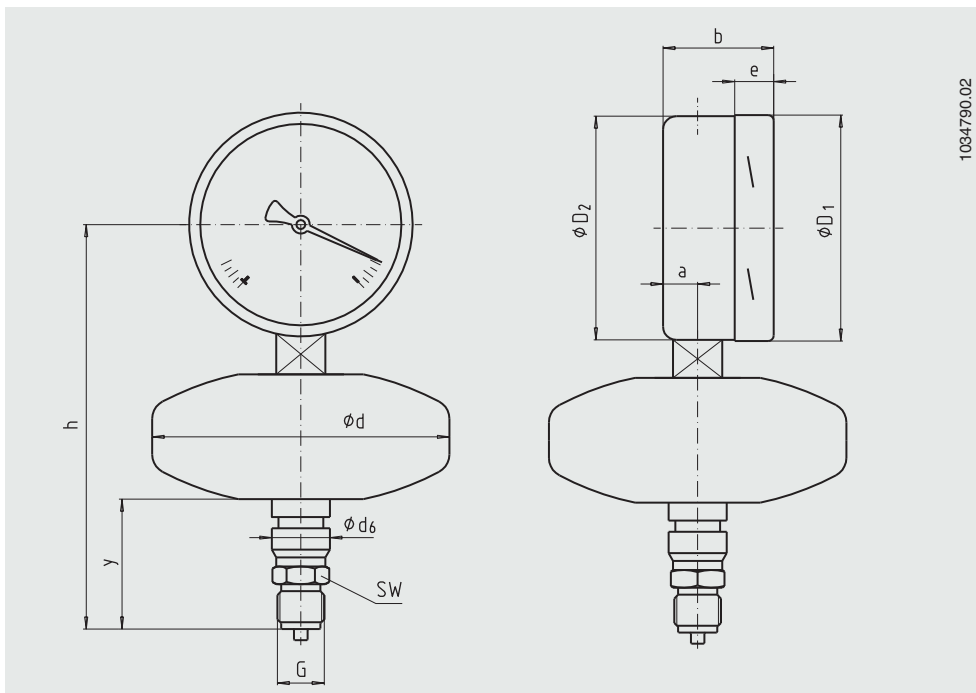
### Illustration of the principle



289752.01

## Dimensions in mm

### Standard version



1034790.02

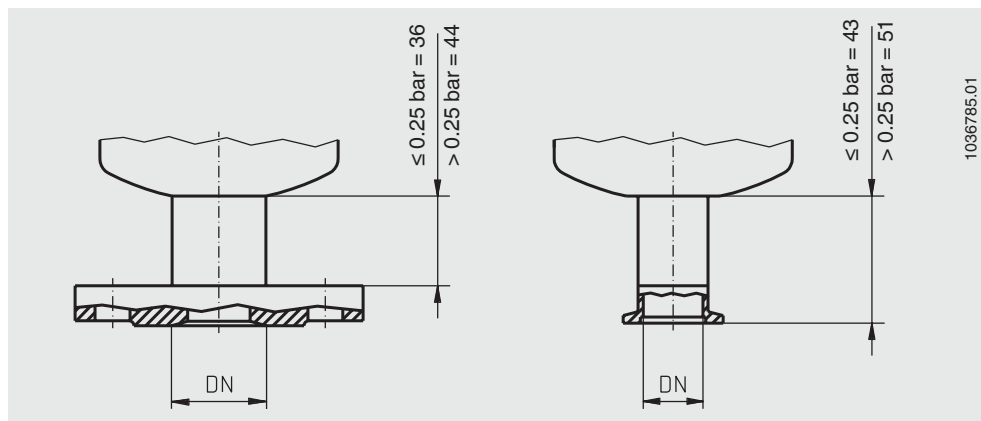
NS	Scale range in bar	Dimensions in mm							G	h ±1	y	SW	Weight in kg
		a	b	D <sub>1</sub>	D <sub>2</sub>	d	d <sub>6</sub>	e					
100	≤ 0.25	15.5	49.5	101	99	133	26	17.5	G ½ B	185	58	22	1.8
100	> 0.25	15.5	49.5	101	99	76	26	17.5	G ½ B	177	66	22	1.2
160	≤ 0.25	15.5	49.5	161	159	133	26	17.5	G ½ B	215	58	22	2.3
160	> 0.25	15.5	49.5	161	159	76	26	17.5	G ½ B	207	66	22	1.6

Process connection per EN 837-3/7.3

## Option connecting flange

Open connecting flange,  
DN 15 ... 50, PN 6 / 40  
Connection dimensions per DIN 2501

Small flange for vacuum applications,  
DN 10 ... 32  
Connection dimensions per DIN 28403



## CE conformity

ATEX directive <sup>1)</sup>  
94/9/EC, II 2 GD c TX

## Approvals

- **EAC**, import certificate, customs union Russia/Belarus/  
Kazakhstan
- **GOST**, metrology/measurement technology, Russia
- **CRN**, safety (e.g. electr. safety, overpressure, ...), Canada

## Certificates <sup>1)</sup>

- 2.2 test report per EN 10204 (e.g. state-of-the-art  
manufacturing, material proof, indication accuracy)
- 3.1 inspection certificate per EN 10204 (e.g. material proof  
wetted parts metal component, indication accuracy)

<sup>1)</sup> Option

Approvals and certificates, see website

## Ordering information

Model / Nominal size / Scale range / Connection size / Options

© 2003 WIKA Alexander Wiegand SE & Co. KG, all rights reserved.  
The specifications given in this document represent the state of engineering at the time of publishing.  
We reserve the right to make modifications to the specifications and materials.



**WIKAI**  
**WIKAI Alexander Wiegand SE & Co. KG**  
Alexander-Wiegand-Straße 30  
63911 Klingenberg/Germany  
Tel. +49 9372 132-0  
Fax +49 9372 132-406  
info@wika.de  
www.wika.de